

SISTEMA – the software utility for evaluation of safety-related parts of control systems

What is SISTEMA capable of?

The SISTEMA software utility (<u>Safety Integrity Software Tool</u> for the <u>E</u>valuation of <u>Machine Applica-</u> tions) provides developers and testers of safety-related machine controls with comprehensive support in the evaluation of safety in the context of EN ISO 13849-1. The tool, which runs on Windows, enables users to model the structure of the safety-related parts of control systems (SRP/CS) based upon the "designated architectures", and ultimately permits automated calculation of the reliability values at various levels of detail, including that of the attained Performance Level (PL).

Relevant parameters such as the risk parameters for determining the required performance level (PL_r), the category of the SRP/CS, measures against common-cause failures (CCF) on multichannel systems, the average component quality (*MTTF*_d) and the average test quality (*DC*) of components and blocks, are entered step by step in input dialogs. Once the required data have been entered into SISTEMA, the results are calculated and displayed instantly. A practical advantage for the user is that each parameter change is reflected immediately on the user interface with its impact upon the entire system. Users are spared time-consuming consultation of tables and calculation of formulae (calculation of the *MTTF*_d by means of the "parts count" method, symmetrization of the *MTTF*_d for each channel, estimation of the *DC*_{avg}, calculation of the *PFH* and PL, etc.), since these tasks are performed by the software. This enables the user to vary parameter values and to assess the effects of changes with little effort. The final results can be printed out in a summary document.

How is SISTEMA used?

SISTEMA processes basic elements from a total of six hierarchy levels:

- The project (PR),
- the safety function (SF),
- the subsystem (SB),
- the channel (CH)/test channel (TE),
- the block (BL) and
- the element (EL).

The relationship between them is shown briefly in Figure 1.





Figure 1: Hierarchy levels considered in SISTEMA

The user first opens a project, after which he can define the machine/dangerous point which is to be analysed. Finally, all required safety functions are assigned to the project. The safety functions can be defined and documented by the user, and a PL_r assigned to them. The PL actually attained by the parameterized SRP/CS is determined automatically from the subsystems which – in a series arrangement – execute the safety function. Each subsystem is based upon a designated architecture from the standard, as a function of the selected Category. The architecture determines, among other things, whether the control system is of single-channel, single-channel-tested or redundant design, and whether a special test channel must be considered during evaluation. Each channel can in turn be subdivided into any desired number of blocks, for which the user enters either an MTTF_d value and a DC value directly or, on the lowest hierarchy level, the values for the individual components of which the block is composed.

User-friendly library functions complete SISTEMA's functionality. Many manufacturers of components provide SISTEMA libraries of their products' data. The IFA's website is the best source of links to these libraries. Users can however create libraries of their own, in which they can store subsystems that they have developed themselves or frequently used components. Libraries can be used either locally on the user's system or centrally by servers.



The SISTEMA user interface



Figure 2: SISTEMA user interface

The SISTEMA user interface is divided into four areas (see Figure 2). The greater part of the interface is occupied by the workspace in the centre. Depending upon which view is active, the workspace contains an editable input dialog or a partial view of the overview document. The content of the active view is determined by the basic element selected from the hierarchy described above, and is selected from a tree view on the left-hand side. Each branch in the tree view represents one basic element. Basic elements can be created, deleted, moved or copied in the tree view. The details of the selected basic element are entered in the input dialog in the editing view. Each input dialog is further sub-divided into different areas by tabs. The final tab in each input dialog contains a table summarizing all lower-level branches and listing the main information. If, for example, the user has marked a block in the tree view, this table shows all elements contained within it, together with their MTTF_d and DC values.

The tree view also shows status information for each basic element. The status information takes the form of a coloured symbol adjacent to the branch. A red cross indicates that a condition of the standard is not satisfied, that a limit value is exceeded, or that a general inconsistency is present owing to which a required value cannot be calculated. A warning is output in this case. A yellow symbol indicates a non-critical message (e.g. a basic element has not yet been named). All other basic elements are marked with a green tick. The colour marking is also always inherited to the branches higher up in the hierarchy, red having the highest and green the lowest priority. All warnings and information concerning the active basic element are displayed in the message window below the workspace.



The area below the tree view shows the main context information for the selected basic element. This information comprises the PL, *PFH*, *MTTF*_d, *DC*_{avg} and CCF of the higher-level subsystem, and the PL_r, PL and *PFH* of the higher-level safety function (this applies, of course, only to basic elements on lower hierarchy levels). The consequences of any changes to the displayed parameters are thus displayed immediately to the user.

In addition to its flexibility, the SISTEMA user interface is notable for its ease of use and intuitiveness. Context help on the right-hand side facilitates the learning process. The wizard supplied with the application offers further help: it supports new users step by step in the virtual modelling of their control systems, and assures rapid access.

Where can SISTEMA and instructions for use be obtained from?

The SISTEMA software can be downloaded from the IFA's website www.dguv.de/ifa under Webcode e34183. Following registration, the tool will be available as freeware for use and distribution free of charge. The modification of SISTEMA is not permitted. SISTEMA is supplied in the following languages: English, German, French, Italian and Finnish. Further languages are to follow. Instructions on the use of SISTEMA can be found in the SISTEMA cookbooks (Webcode e109249) and the help file installed with SISTEMA. Up-to-date information and additional help for EN ISO 13849-1 can be found under Webcode e89507 and at www.dguv.de/ifa/13849.

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